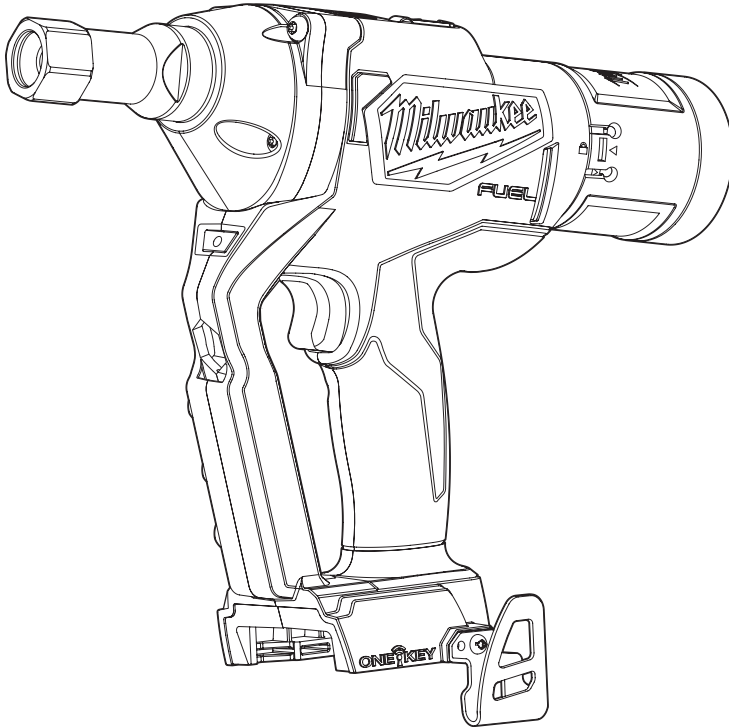




OPERATOR'S MANUAL



Cat. No.

M18 ONEFLT

M18 FUEL™ 1/4" LOCKBOLT TOOL W/ ONE-KEY™



WARNING



To reduce the risk of injury, user must read and understand operator's manual.

GENERAL POWER TOOL SAFETY WARNINGS

WARNING Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. **Save all warnings and instructions for future reference.** The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

WORK AREA SAFETY

- **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

ELECTRICAL SAFETY

- **Power tool plugs must match the outlet.** Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- **Do not abuse the cord.** Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of a RCD reduces the risk of electric shock.

PERSONAL SAFETY

- **Stay alert, watch what you are doing and use common sense when operating a power tool.** Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- **Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- **Prevent unintentional starting.** Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

- **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- **Do not overreach.** Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
- **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.

POWER TOOL USE AND CARE

- **Do not force the power tool.** Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
 - **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
 - **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
 - **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
 - **Maintain power tools and accessories.** Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
 - **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
 - **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
 - **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.
- ### BATTERY TOOL USE AND CARE
- **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
 - **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.

- When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.
- Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.
- Do not use a battery pack or tool that is damaged or modified. Damaged or modified batteries may exhibit unpredictable behavior resulting in fire, explosion or risk of injury.
- Do not expose a battery pack or tool to fire or excessive temperature. Exposure to fire or temperature above 130°C (265°F) may cause explosion.
- Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions. Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

SERVICE

- Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.
- Never service damaged battery packs. Service of battery packs should only be performed by the manufacturer or authorised service providers.

SPECIFIC SAFETY RULES FOR LOCKBOLT TOOL

- Hold power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring. Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- Always use mandrel collector. Spent mandrels can be ejected from the tool, causing injury.
- Chemical Burn Hazard. Keep coin cell battery away from children.
- For best results, use only with energy absorbing lanyards. Ropes, straps or chains may break and cause failure. Do not use with lanyards at full tension.

WARNING To reduce the risk of injury when working in dusty situations, use a suitable dust extraction solution in accordance with its operating instructions or wear appropriate respiratory protection.

- Always use common sense and be cautious when using pump. It is not possible to anticipate every situation that could result in a dangerous outcome. Do not use this tool if you do not understand these operating instructions or you feel the work is beyond your capability; contact MILWAUKEE® Tool or a trained professional for additional information or training.
- Maintain labels and nameplates. These carry important information. If unreadable or missing, contact a MILWAUKEE® service facility for a replacement.

WARNING Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paint
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.
- Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

ADDITIONAL BATTERY SAFETY RULES

WARNING To reduce the risk of fire, personal injury, and product damage due to a short circuit, never immerse your tool, battery pack or charger in fluid or allow a fluid to flow inside them. Corrosive or conductive fluids, such as seawater, certain industrial chemicals, and bleach or bleach-containing products, etc., can cause a short circuit.

WARNING Do not charge non-rechargeable batteries.

SPECIFICATIONS

Cat. No.....	M18 ONEFLT
Volts.....	18 V DC
Battery Type	M18™
Charger Type.....	M18™
Lockbolt Fastener Sizes.....	4.8 mm (3/16"), 6.4 mm (1/4"), 9.5 mm (3/8") (Hucktainer® only)
Recommended Ambient Operating Temperature	-17°C to 51°C

SYMBOLGY



Volts



Direct Current



Read operator's manual.



Always wear eye protection



Always wear gloves.

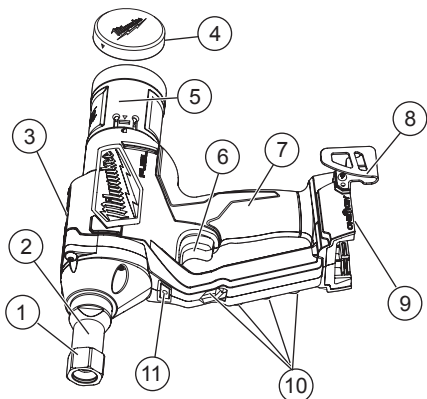


Regulatory Compliance Mark (RCM). This product meets applicable regulatory requirements.



Do not dispose of electric tools together with household waste material. Electric tools and electronic equipment that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

FUNCTIONAL DESCRIPTION



1. Nut
2. Outer housing
3. Tool hanger
4. Back cap
5. Mandrel collector
6. Trigger
7. Handle
8. Belt hook
9. Coin cell battery
10. Blind rivet nose piece and wrench storage (Blind Rivet nose pieces and wrench are not supplied with the product.)
11. LED

ASSEMBLY

⚠ WARNING Recharge only with the charger specified for the battery. For specific charging instructions, read the operator's manual supplied with your charger and battery.

Inserting/Removing the Battery

To insert the battery, slide the pack into the body of the tool. Make sure it latches securely into place.

⚠ WARNING Only use accessories specifically recommended for this tool. Others may be hazardous.

To remove the battery, push in the release buttons and pull the battery pack away from the tool.

⚠ WARNING Always lock the trigger or remove the battery pack any time the tool is not in use.

Use only sockets and other accessories specifically designed for use on impact wrenches and drivers. Other sockets and accessories might shatter or break causing injury.

Installing/Emptying Mandrel Collector/Back Cap

Once the lockbolt is set, the mandrel collects in the box. Empty the mandrel collector often to avoid jamming the tool. Empty the mandrel collector after setting 50-60 lockbolts, depending on size.

⚠ WARNING Never use the tool without the mandrel collector installed. Spent mandrels can be ejected from the tool, causing injury.

1. To install the mandrel collector/back cap, line up the triangle with the triangle in the tool. Slide the collector/back cap onto the tool, and rotate to lock  in place.

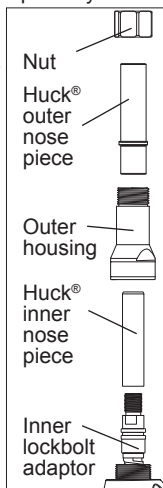
2. To remove the mandrel collector/back cap, rotate the collector/back cap and pull away from the tool. Empty the collector and reinstall before use.

Installing/Removing the Lockbolt Adaptor

The Huck[®] components are sold separately. These are required to use the lockbolt tool. * HUCK, HUCKTAINER, C6L, C120L MAGNA-GRIP, and BOBTAIL are all trademarks of Howmet Aerospace Inc. or its subsidiaries.

1. Remove battery pack.
2. To install, using an adjustable wrench tighten the inner lockbolt adaptor clockwise.
3. Slide on and tighten the Huck[®] inner nose piece.
4. Slide the outer housing over the Huck[®] inner nose piece and inner lockbolt adaptor tightening clockwise onto tool.
5. Attach the Huck[®] outer nose piece.
6. Use an adjustable wrench to tighten the nut to secure all the components.
7. To remove, reverse the procedure.

*Adjustable wrench is not supplied with the product.



Installing/Removing the Hucktainer[®]

The Hucktainer[®] components are sold separately. The Hucktainer adaptor Cat. No. M18 ONEFLT-HT (sold separately) and Hucktainer[®] nose assembly sold by Huck[®] are required to use the lockbolt tool.* * HUCK, HUCKTAINER, C6L, C120L MAGNA-GRIP, and BOBTAIL are all trademarks of Howmet Aerospace Inc. or its subsidiaries.

1. Remove battery pack.
2. To install, using an adjustable wrench tighten the inner Hucktainer[®] nose piece clockwise.
3. Slide the Hucktainer[®] adaptor over the Hucktainer[®] inner nose piece and inner adaptor and tighten clockwise onto tool.
4. Attach the outer Hucktainer[®] nose piece and tighten clockwise onto the Hucktainer[®] adaptor.
5. To remove, reverse the procedure.

ONE-KEY™

To learn more about the ONE-KEY™ functionality for this tool, go to www.milwaukeekeetool.com.au/innovation/one-key/ To download the ONE-KEY™ app, visit the App Store[®] or Google Play™ from your smart device.

ONE-KEY™ Indicator

Solid Blue	Wireless mode is active and ready to be configured via the ONE-KEY™ app.
Blinking Blue	Tool is actively communicating with the ONE-KEY™ app.
Blinking Red	Tool is in security lockout and can be unlocked by the owner via the ONE-KEY™ app.

OPERATION

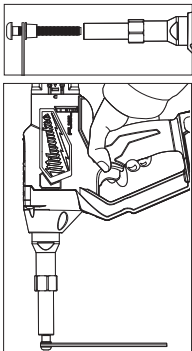
⚠WARNING To reduce the risk of injury, always wear proper eye protection marked to comply with AS/NZS 1337.1. Always remove battery pack before changing or removing accessories. Only use accessories specifically recommended for this tool. Others may be hazardous. Always hold tool securely and anticipate a sudden reaction.

Using the Lockbolt Tool

1. Prepare the workpiece. If necessary, drill a pilot hole.
2. Place the lockbolt mandrel into the nose piece.
3. Insert the lockbolt end into the workpiece. Hold the tool securely and pull and hold the trigger until the lockbolt is fully set and the motor stops. Release the trigger. The tool will reset.

NOTE: Releasing the trigger before the lockbolt is fully set will cause the tool to return to its starting position and can cause jamming of mandrel.

4. After setting the lockbolt, insert the next lockbolt to push the spent mandrel to the mandrel collector.
5. Empty the mandrel collector after setting 50-60 lockbolts, depending on size.



MAINTENANCE

⚠WARNING To reduce the risk of injury, always unplug the charger and remove the battery pack from the charger or tool before performing any maintenance. Never disassemble the tool, battery pack or charger. Contact a **MILWAUKEE®** service facility for ALL repairs.

Maintaining Tool

Keep your tool, battery pack and charger in good repair by adopting a regular maintenance program. Inspect your tool for issues such as undue noise, misalignment or binding of moving parts, breakage of parts, or any other condition that may affect the tool operation. Return the tool, battery pack, and charger to a **MILWAUKEE®** service facility for repair. After six months to one year, depending on use, return the tool, battery pack and charger to a **MILWAUKEE®** service facility for inspection. If the tool does not start or operate at full power with a fully charged battery pack, clean the contacts on the battery pack. If the tool still does not work properly, return the tool, charger and battery pack, to a **MILWAUKEE®** service facility for repairs.

ONE-KEY™

⚠WARNING Chemical Burn Hazard. This device contains a lithium button/coin cell battery. A new or used battery can cause severe internal burns and lead to death in as little as 2 hours if swallowed or enters the body. Always secure the battery cover. If it does not close securely, stop using the device, remove the batteries, and keep it away from children. If you think batteries may have been swallowed or entered the body, seek immediate medical attention.



Internal Coin Cell Battery

An internal coin cell battery is used to facilitate full ONE-KEY™ functionality.

To replace the coin cell battery:

1. Remove the battery pack
2. Loosen the screw(s) and open the coin cell battery door.
3. Remove the old coin cell battery, keep it away from children, and dispose of it properly.
4. Insert the new coin cell battery (3V CR2032), with the positive side facing up.
5. Close the battery door and tighten the screw(s) securely.

⚠WARNING To reduce the risk of personal injury and damage, never immerse your tool, battery pack or charger in liquid or allow a liquid to flow inside them.

Cleaning

Clean dust and debris from vents. Keep handles clean, dry and free of oil or grease. Use only mild soap and a damp cloth to clean, since certain cleaning agents and solvents are harmful to plastics and other insulated parts. Some of these include petrol, turpentine, lacquer thinner, paint thinner, chlorinated cleaning solvents, ammonia and household detergents containing ammonia. Never use flammable or combustible solvents around tools.

Repairs

For repairs, return the tool, battery pack and charger to the nearest authorised service centre.

ACCESSORIES

⚠WARNING Use only recommended accessories. Others may be hazardous.

For a complete listing of accessories, go online to milwaukeeetool.com.au / milwaukeeetool.co.nz or contact an authorised distributor.

WARRANTY - AUSTRALIA and NEW ZEALAND

Please refer to Australian and New Zealand warranty supplied with tool. This warranty applies only to product sold by authorised dealers in Australia and New Zealand.

SERVICE - AUSTRALIA and NEW ZEALAND

MILWAUKEE® prides itself in producing a premium quality product that is Nothing But Heavy Duty™. Your satisfaction with our products is very important to us! If you encounter any problems with the operation of this tool, please contact your authorised **MILWAUKEE®** dealer.

For a list of **MILWAUKEE®** dealers, guarantee or service agents please contact **MILWAUKEE®** Customer Service or visit our website.

(Australia Toll Free Telephone Number 1300 645 928)

(New Zealand Toll Free Telephone Number 0800 645 928)

or visit milwaukeetool.com.au/milwaukeetool.co.nz.

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